

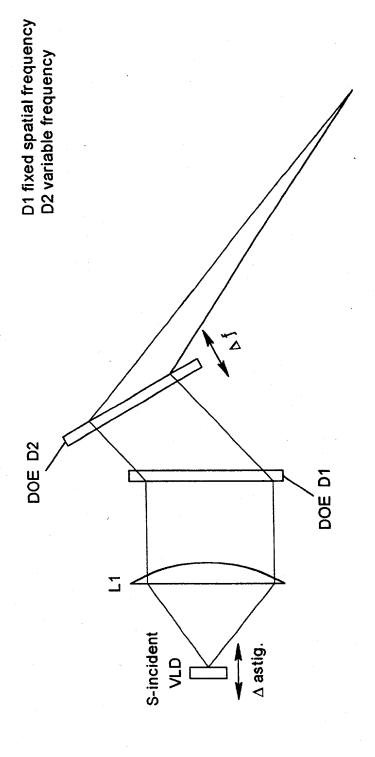
FIG. 2A

arts after den gene pero pero el serie met, peril de une el acceptante del la constanta del la constanta del la constanta de la constanta del la con

D1 and D2 fixed spatial frequency DOE D2 DOE D1 S-incident  $\Delta$  astig. VLD

Embodiment 2

FIG. 2B



Embodiment 3

FIG. 2C

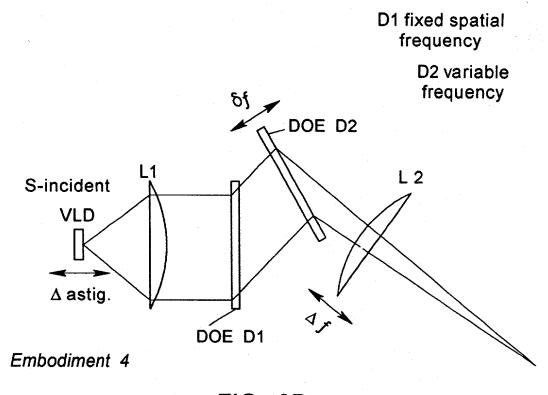


FIG. 2D

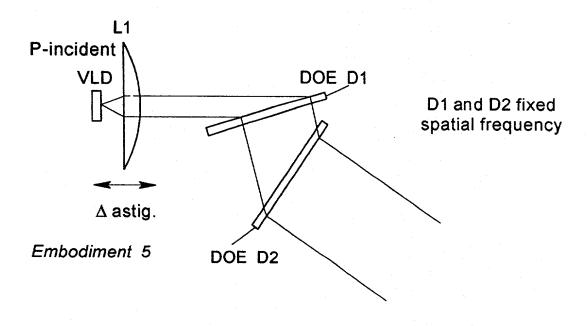
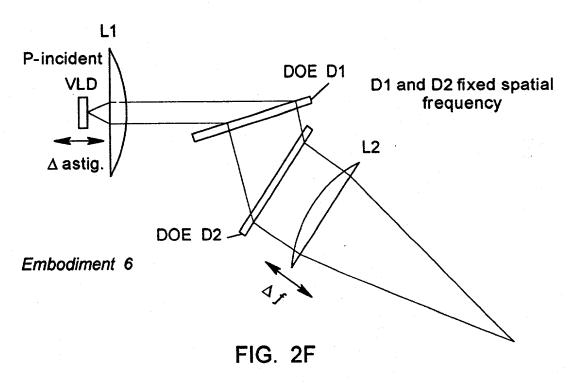


FIG. 2E



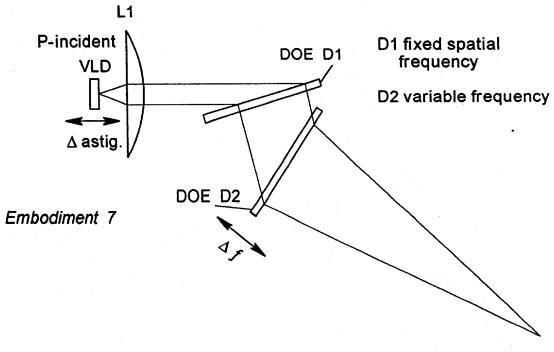
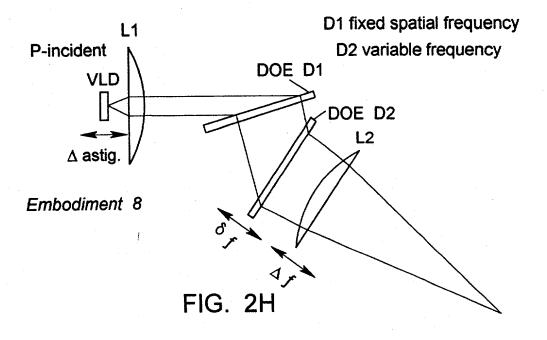


FIG. 2G



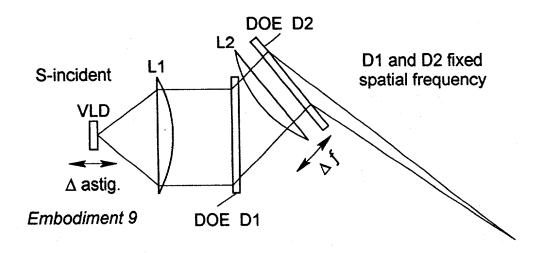
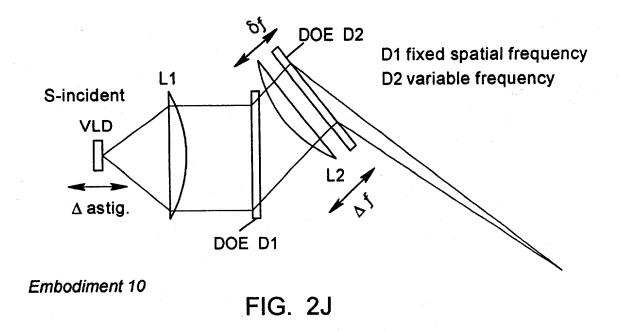


FIG. 21



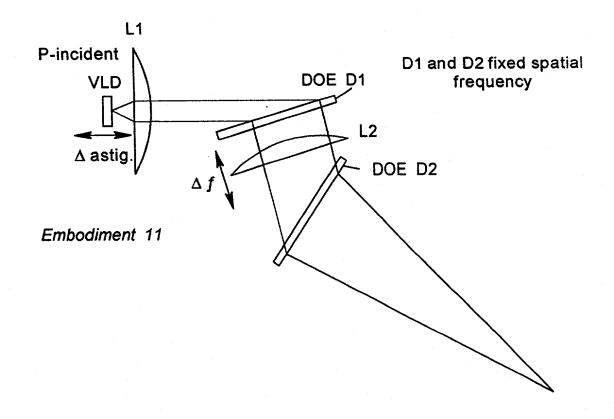


FIG. 2K

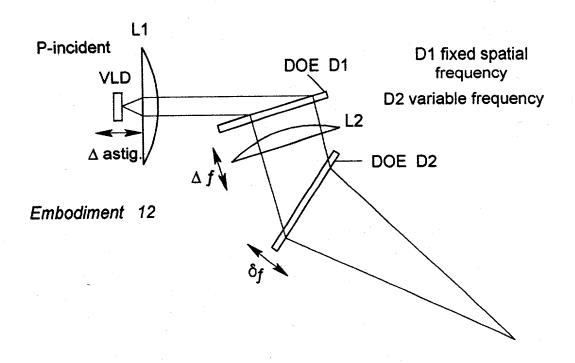


FIG. 2L

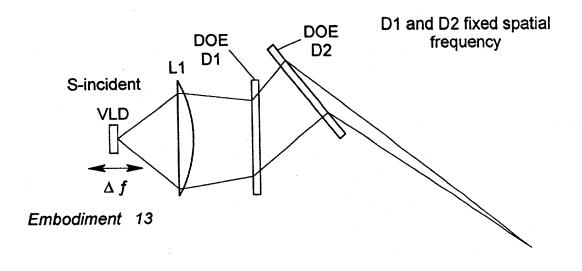
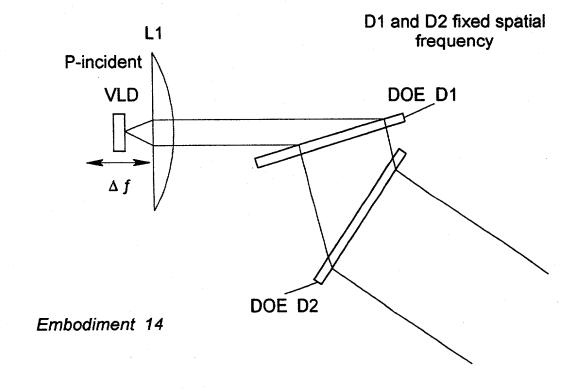


FIG. 2M



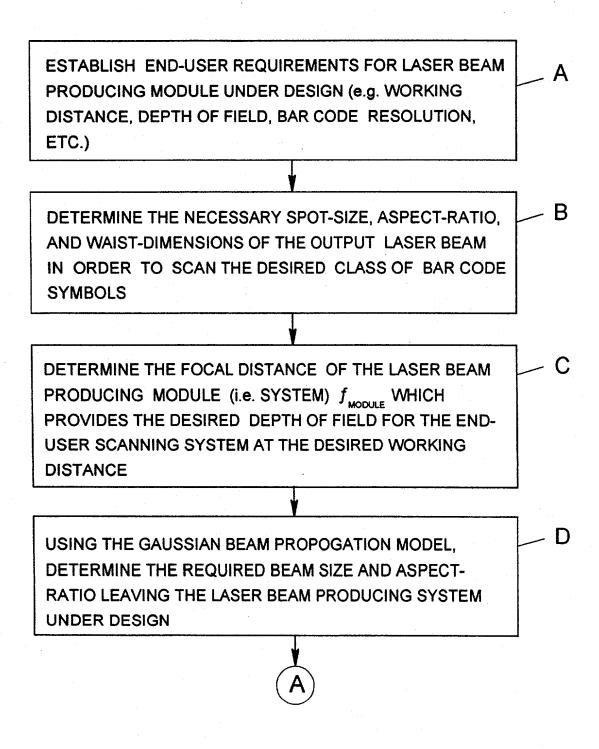


FIG. 3A1



CHOOSE A LASER SOURCE (e.g. VLD) HAVING ACCEPTABLE BEAM CHARACTERISTICS AND AN ACCEPTABLE AMOUNT OF BEAM ASTIGMATISM

DETERMINE AN APPROPRIATE VALUE FOR THE BEAM SHAPING FACTOR OF THE HOE-BASED LASER BEAM MODIFYING SUBSYSTEM (i. e. DOE D1 AND DOE D2) IN ORDER THAT THE ASPECT-RATIO OF THE LASER BEAM ENTERING THE SUBSYSTEM WILL LEAVE THE SUBSYSTEM WITH THE ASPECT-RATIO DETERMINED AT BLOCK D

USE THE BEAM SHAPING FACTOR DETERMINED AT BLOCK F TO DETERMINE THE HOE CONSTRUCTION PARAMETERS (  $\theta_{\text{Ol}},\theta_{\text{RI}},\theta_{\text{O2}},\theta_{\text{R2}},\rho$  ) EXPRESSED AT RECONSTRUCTION WAVELENGTH  $\lambda_R$  FOR DOEs D1 AND D2 SO THAT THE OUTPUT LASER BEAM HAS ZERO NET DISPERSION AND THE DESIRED ASPECT RATIO DETERMINED AT BLOCK B





H

DETERMINE THE DISTANCE FROM THE VLD TO FIRST LENS ELEMENT L1, WHICH PRODUCES AN OUTPUT LASER BEAM HAVING THE DESIRED BEAM SIZE DETERMINED AT BLOCK D

DETERMINE THE FOCAL LENGTH OF LENS ELEMENT L1
THAT PRODUCES AN OUTPUT LASER BEAM HAVING THE
DESIRED FOCAL LENGTH DETERMINED AT BLOCK C

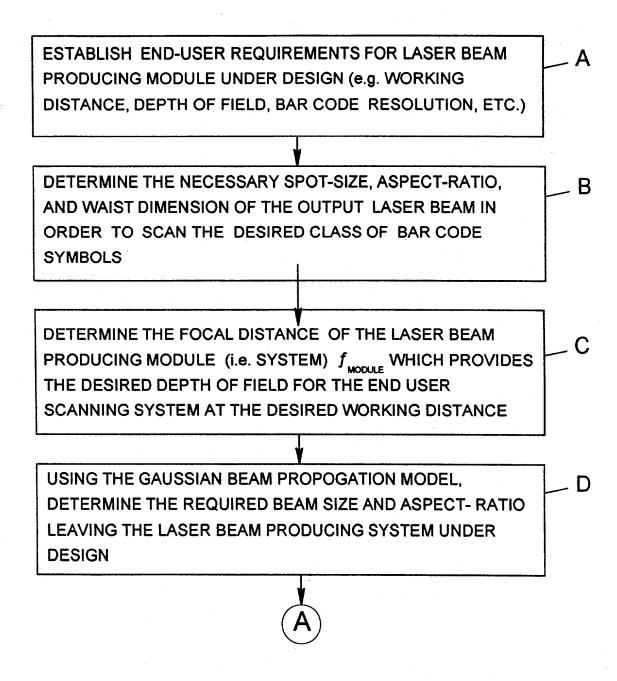


FIG. 3B1



CHOOSE A LASER SOURCE (e.g. VLD) HAVING ACCEPTABLE BEAM CHARACTERISTICS AND AN ACCEPTABLE AMOUNT OF BEAM ASTIGMATISM

\_\_\_\_\_

DETERMINE AN APPROPRIATE VALUE FOR THE BEAM SHAPING FACTOR OF THE HOE-BASED LASER BEAM MODIFYING SUBSYSTEM (i. e. DOE D1 AND DOE D2) IN ORDER THAT THE ASPECT-RATIO OF THE LASER BEAM ENTERING THE SUBSYSTEM WILL LEAVE THE SUBSYSTEM WITH THE ASPECT-RATIO DETERMINED AT BLOCK D

G

USE THE BEAM SHAPING FACTOR DETERMINED AT BLOCK F TO DETERMINE THE HOE CONSTRUCTION PARAMETERS (  $\theta_{\text{OI}},\,\theta_{\text{RI}},\,\theta_{\text{O2}},\,\theta_{\text{R2}},\,\rho$  ) EXPRESSED AT RECONSTRUCTION WAVELENGTH  $\lambda_R$  FOR HOEs H1 and H2, so that the OUTPUT LASER BEAM HAS ZERO NET DISPERSION AND THE DESIRED ASPECT-RATIO DETERMINED AT BLOCK B

B

 $\widehat{\mathbf{B}}$ 

DETERMINE THE DISTANCE FROM THE VLD TO FIRST LENS ELEMENT L1 WHICH PRODUCES AN OUTPUT LASER BEAM HAVING THE DESIRED SIZE DETERMINED AT BLOCK D

DETERMINE WHICH OPTICAL COMPONENT OF THE SYSTEM WILL COVERGE OR DIVERGE THE LASER BEAM FROM THE VLD SO THAT UPON ADJUSTING THE SEPARATION BETWEEEN THE VLD AND LENS L1, THE CONVERGENCE OR DIVERGENCE OF THE NON-COLLIMATED LASER BEAM ENTERING THE DOE-BASED SUBSYSTEM CANCELS OUT THE INHERENT ASTIGMATISM IN THE BEAM PRODUCED BY INHERENT CHARACTERISTICS OF THE VLD

DETERMINE THE OPTICAL PARAMETERS IN THE LASER BEAM PRODUCING SYSTEM UNDER DESIGN TO YIELD THE DESIRED FOCAL DISTANCE IN THE OUTPUT LASER BEAM DETERMINED AT BLOCK C

ESTABLISH END-USER REQUIREMENTS FOR LASER BEAM PRODUCING MODULE UNDER DESIGN (e.g. WORKING DISTANCE, DEPTH OF FIELD, BAR CODE RESOLUTION, ETC.) В DETERMINE THE NECESSARY SPOT-SIZE, ASPECT-RATIO. AND WAIST-DIMENSIONS OF THE OUTPUT LASER BEAM IN ORDER TO SCAN THE DESIRED CLASS OF BAR CODE SYMBOLS DETERMINE THE FOCAL DISTANCE OF THE LASER BEAM PRODUCING MODULE (i.e. SYSTEM)  $f_{\mbox{\scriptsize MODULE}}$  WHICH PROVIDES THE DESIRED DEPTH OF FIELD FOR THE END USER SCANNING SYSTEM AT THE DESIRED WORKING DISTANCE USING THE GAUSSIAN BEAM PROPOGATION MODEL. D DETERMINE THE REQUIRED BEAM SIZE AND ASPECT RATIO LEAVING THE LASER BEAM PRODUCING SYSTEM UNDER DESIGN

FIG. 3C1



CHOOSE A LASER SOURCE (e.g. VLD) HAVING ACCEPTABLE BEAM CHARACTERISTICS AND AN ACCEPTABLE AMOUNT OF BEAM ASTIGMATISM

F

DETERMINE AN APPROPRIATE VALUE FOR THE BEAM SHAPING FACTOR OF THE HOE-BASED LASER BEAM MODIFYING SUBSYSTEM (i. e. DOE D1 AND DOE D2) IN ORDER THAT THE ASPECT-RATIO OF THE LASER BEAM ENTERING THE SUBSYSTEM WILL LEAVE THE SUBSYSTEM WITH THE ASPECT-RATIO DETERMINED AT BLOCK D

G

USE THE BEAM SHAPING FACTOR DETERMINED AT BLOCK F TO DETERMINE THE HOE CONSTRUCTION PARAMETERS (  $\theta_{01}$ ,  $\theta_{R1}$ ,  $\theta_{02}$ ,  $\theta_{R2}$ ,  $\rho$  ) EXPRESSED AT RECONSTRUCTION WAVELENGTH  $\lambda_R$  FOR DOEs D1 AND D2, SO THAT THE OUTPUT LASER BEAM HAS ZERO NET DISPERSION AND THE DESIRED ASPECT RATIO DETERMINED AT BLOCK B

B



DETERMINE THE DISTANCE FROM THE VLD TO FIRST LENS ELEMENT L1, WHICH PRODUCES AN OUTPUT LASER BEAM HAVING THE DESIRED BEAM SIZE DETERMINED AT BLOCK D

DETERMINE THE FOCAL LENGTH OF LENS L1 SO THAT, WHEN THE CORRECT AMOUNT OF SEPARATION EXISTS BETWEEN THE VLD AND LENS L1, THE RESULTING CONVERGENCE/DIVERGENCE OF THE LASER BEAM WILL ELIMINATE ASTIGMATISM UPON PASSING THROUGH DOE D1 ONLY

ASSUME HOE H2 IS A STIGMATIC-TYPE OPTICAL ELEMENT AND DETERMINE THE FOCAL LENGTH OF LENS L2 SO THAT DESIRED AVERAGE FOCAL LENGTH IS ACHIEVED IN OUTPUT LASER BEAM

DETERMINE CONSTRUCTION OF DOE D2 TO PRODUCE DESIRED FOCAL LENGTH THROUGH LENS L2

ESTABLISH END-USER REQUIREMENTS FOR THE LASER BEAM PRODUCING MODULE UNDER DESIGN (e.g. FINAL ASPECT-RATIO AND SPOT SIZE)

USING THE GAUSSIAN BEAM PROPOGATION MODEL TO DETERMINE THE REQUIRED BEAM ASPECT-RATIO LEAVING THE LASER BEAM PRODUCING SYSTEM IN ORDER TO PRODUCE THE SPECIFIED ASPECT-RATIO AT FOCUS

В

D

CHOOSE AN ACCEPTABLE LASER SOURCE (e.g. VLD) HAVING AN ACCEPTABLE DEGREE OF BEAM DIVERGENCE, ASTIGMATISM, ASPECT-RATIO, WAVELENGTH AND BANDWDTH

DETERMINE AN APPROPRIATE VALUE FOR THE BEAM-SHAPING FACTORS OF DOE D1 AND DOE D2, WHICH ENSURES THAT THE ASPECT-RATIO OF THE BEAM ENTERING THE LASER BEAM MODIFYING SUBSYSTEM IS SUFFICIENTLY MODIFIED SO THAT THE OUTPUT LASER BEAM HAS THE DESIRED ASPECT-RATIO





Ε

G

Н

DETERMINE THE CONSTRUCTION ANGLES (  $\theta_{i1}$ ,  $\theta_{d1}$ ,  $\theta_{i2}$ ,  $\theta_{d2}$ ,  $\rho$  ) EXPRESSED AT RECONSTRUCTION WAVELENGTH  $\lambda_R$  FOR THE TWO DOEs D1 AND D2, WHICH PROVIDES AN OPTICAL SUBSYSTEM WHEREIN THE LASER BEAM OUTPUT FROM THE SECOND DOE D2 THEREOF HAS (1) EFFECTIVELY ZERO NET BEAM DISPERSION, AND (2) THE DESIRED ASPECT-RATIO DETERMINED AT BLOCK B

DETERMINE THE CONVERGENCE OF THE BEAM LEAVING LENS L1 THAT WILL ADJUST OR ELIMINATE THE ASTIGMATISM PRODUCED BY THE VLD

USE THE GAUSSIAN BEAM PROPATION MODEL TO
DETERMINE THE REQUIRED BEAM SPOT SIZE LEAVING
THE LASER BEAM PRODUCING SYSTEM IN ORDER TO
PRODUCE THE FOCUSED SPOT SIZE DETERMINED AT
BLOCK A

DETERMINE THE DISTANCE FROM THE VLD TO THE FIRST LENS ELEMENT L1 THAT PRODUCES AN OUTPUT LASER BEAM HAVING THE DESIRED BEAM SIZE DETERMINED AT BLOCK G



FIG. 3D2



DETERMINE THE FOCAL LENGTH OF THE LENS ELEMENT L1
THAT PRODUCES A BEAM WITH THE CONVERGENCE
DETERMINED IN BLOCK F

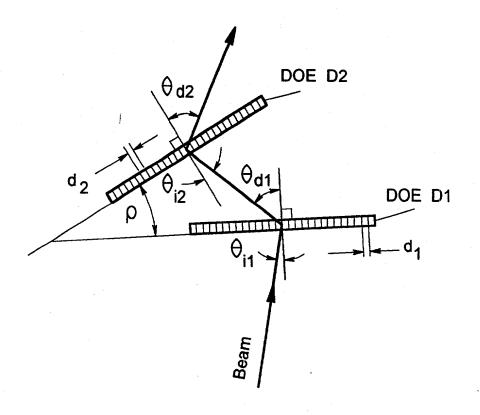
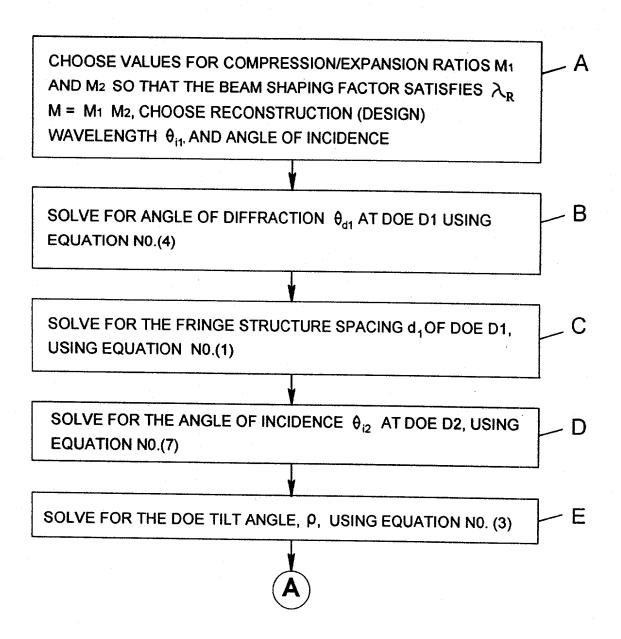
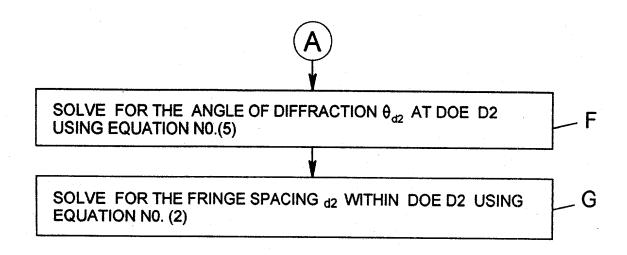


FIG. 3E

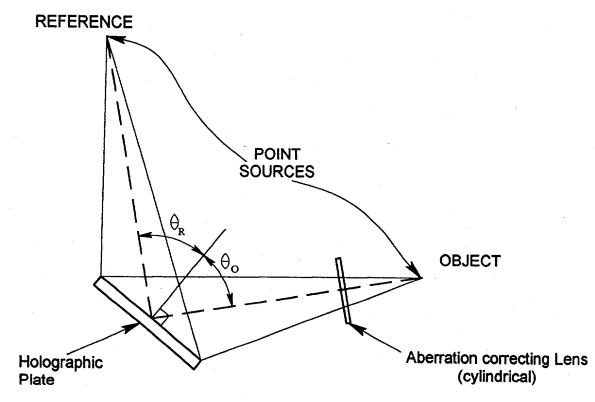




CONVERT THE DESIGN PARAMETERS  $\theta_{i1}$ ,  $\theta_{d1}$ ,  $\theta_{i2}$ ,  $\theta_{d2}$ , (AND  $f_2$ ) EXPRESSED AT THE RECONSTRUCTION WAVELENGTH  $\lambda_R$ , INTO CONSTRUCTION PARAMETERS EXPRESSED AT THE CONSTRUCTION WAVELENGTH  $\lambda_c$ , NAMELY:  $\theta_{O1}$ ,  $\theta_{R1}$ , FOR HOE H1; AND  $\theta_{O2}$ ,  $\theta_{R2}$ , FOR HOE H2

IN THE CASE OF VARIABLE SPATIAL FREQUENCY DOES, USE COMPUTER-RAY TRACING TO DETERMINE THE DISTANCES OF THE OBJECT AND REFERENCE (BEAM) SOURCES RELATIVE TO THE HOLOGRAPHIC RECORDING MEDIUM (AS WELL AS THE DISTANCES OF ANY ABERRATION-CORRECTING LENSES THEREFROM) EMPLOYED DURING THE HOLOGRAPHIC RECORDING PROCESS

B



 $\boldsymbol{\theta}_{\!_{R}}\,$  = REFERENCE BEAM ANGLE OF INCIDENCE

 $\theta_o$  = object beam angle of incidence

FORMULATE WITHIN A DIGITAL COMPUTER SYSTEM, A
MATHEMATICAL DESCRIPTION OF THE OBJECT AND
REFERENCE BEAM WAVEFRONTS USED TO CONSTRUCT DOE
D1 AND DOE D2, DURING OPTICAL FORMATION THEREOF
WHEN USING THE HOLOGRAPHIC RECORDING METHOD
SHOWN IN FIG. 4B

USE THE DIGITAL COMPUTER SYSTEM TO FORMULATE A
MATHEMATICAL DESCRIPTION OF THE INTERFERENCE
PATTERN THAT IS GENERATED BY MATHEMATICALLY
ADDING THE MATHEMATICAL MODEL OF THE OBJECT BEAM
WAVEFRONT TO THE REFERENCE BEAM WAVEFRONT, TO
PROVIDE A SPATIAL FUNCTION OF THE COMPUTER
GENERATED / REPRESENTED INTERFERENCE PATTERN

B

USE THE DIGITAL COMPUTER SYSTEM TO SAMPLE THE SPATIAL FUNCTION OF THE COMPUTER GENERATED/
REPRESENTED INTERFERENCE PATTERN ALONG THE X
AND Y DIRECTIONS THEREOF TO PRODUCE A LARGE SET OF SAMPLED VALUES OF VARYING AMPLITUDE TRANSMITTANCE ASSOCIATED WITH THE COMPUTER GENERATED INTERFERENCE PATTERN





TRANSFER THE SAMPLED LIGHT TRANSMITTANCE
(REFLECTION) VALUES FROM THE COMPUTER SYSTEM TO THE
DRIVERS OF A GRAPHICAL PLOTTING TOOL

USE THE SET OF SAMPLED TRANSMITTANCE VALUES TO PLOT THE TWO-DIMENSIONAL SAMPLED INTERFERENCE PATTERN ON PAPER OR OTHER HIGH RESOLUTION RECORDING MEDIUM E

PHOTOGRAPHICALLY REDUCE THE TWO DIMENSIONAL
DENSITY (AMPLITUDE TRANSMITTANCE) PLOT ON A LIGHT
TRANSMISSIVE(OR REFLECTIVE) RECORDING MEDIUM, TO
PRODUCE A MASTER CGH FOR USE IN MAKING CGH COPIES

USE SUITABLE COPYING APPARATUS TO COPY THE CGH MASTER ONTO A HIGHER DIFFRACTION EFFICIENCY MEDIUM ( DCG PHOTO- RESIST, OR SUITABLE SURFACE RELIEF MATERIAL) TO FORM IMPROVED CGH COPY

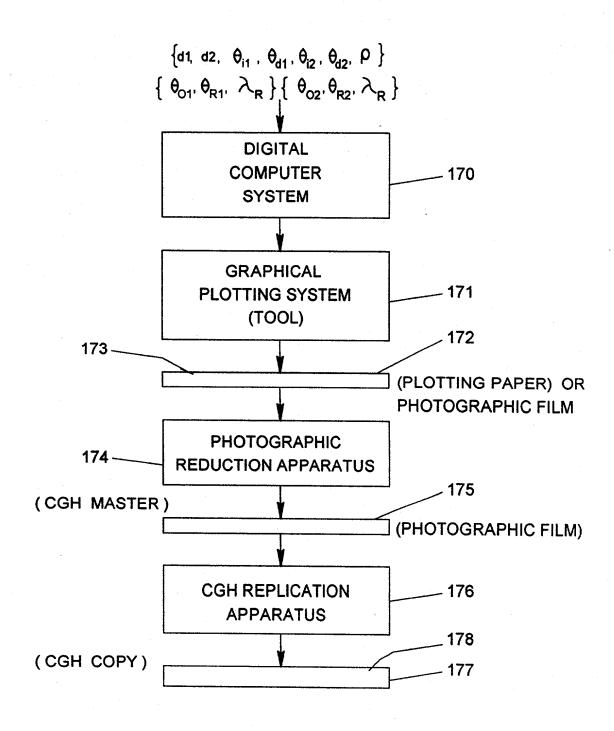
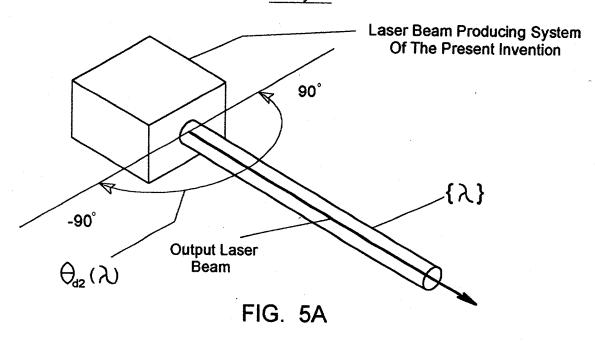


FIG. 4D

## Beam Disperson Analysis



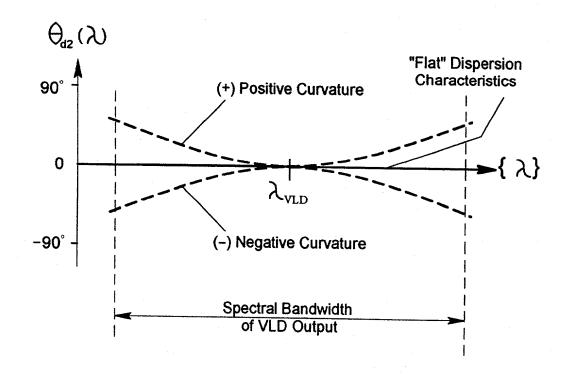


FIG. 5B

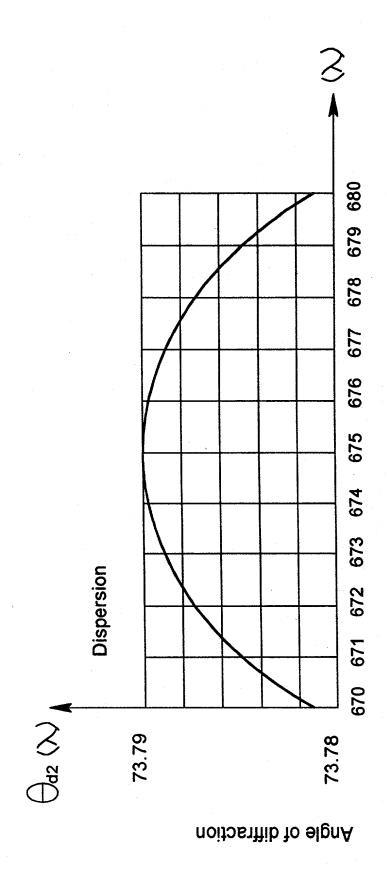


FIG. 5B1

Wavelength (nm)

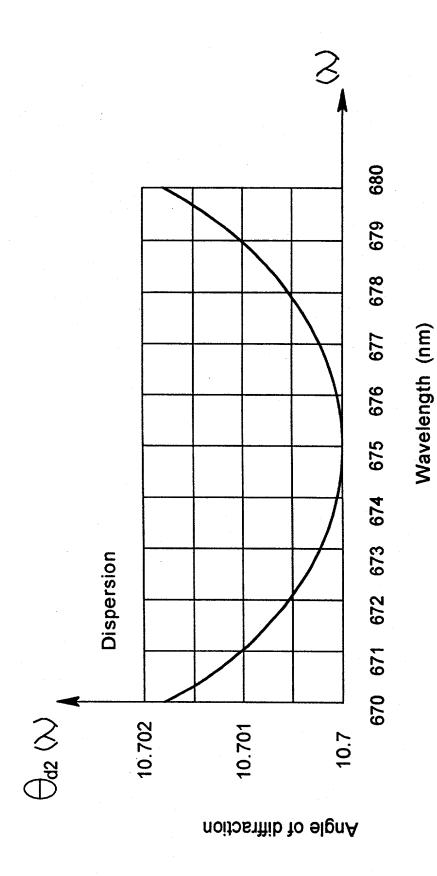
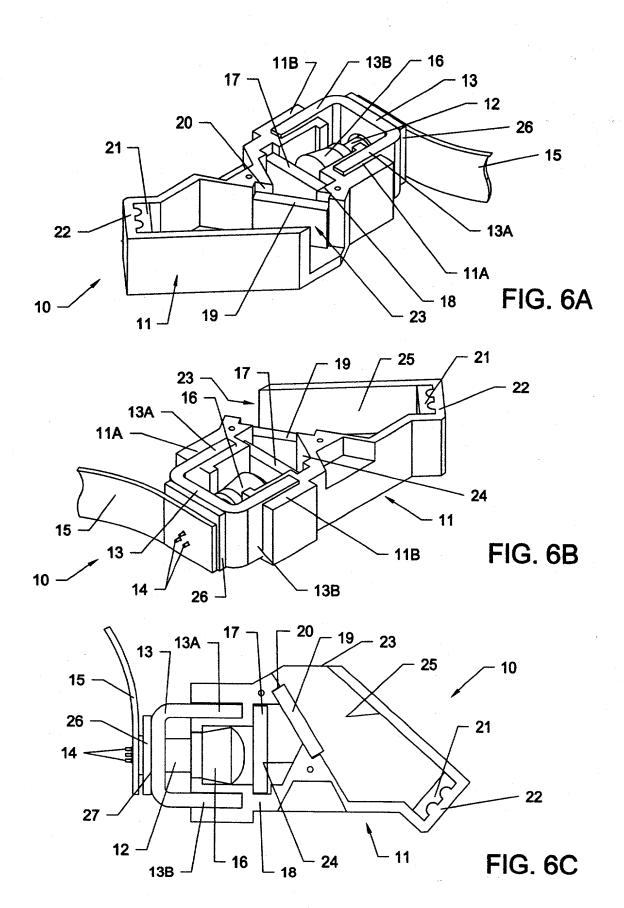


FIG. 5B2



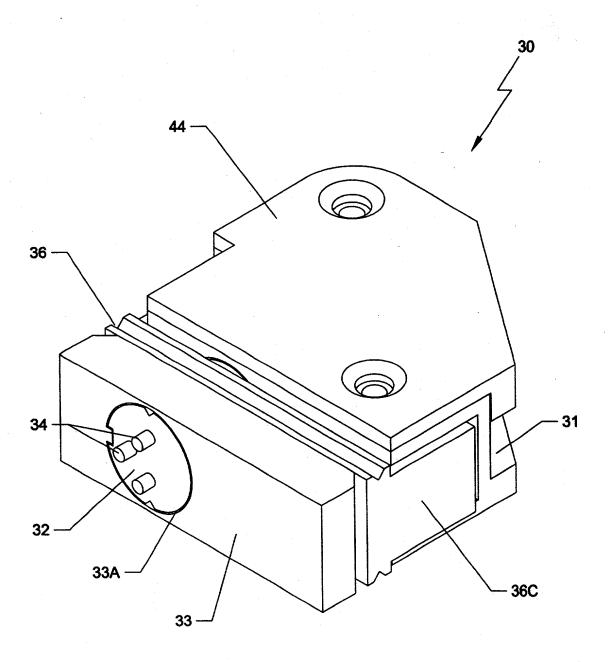


FIG. 7A

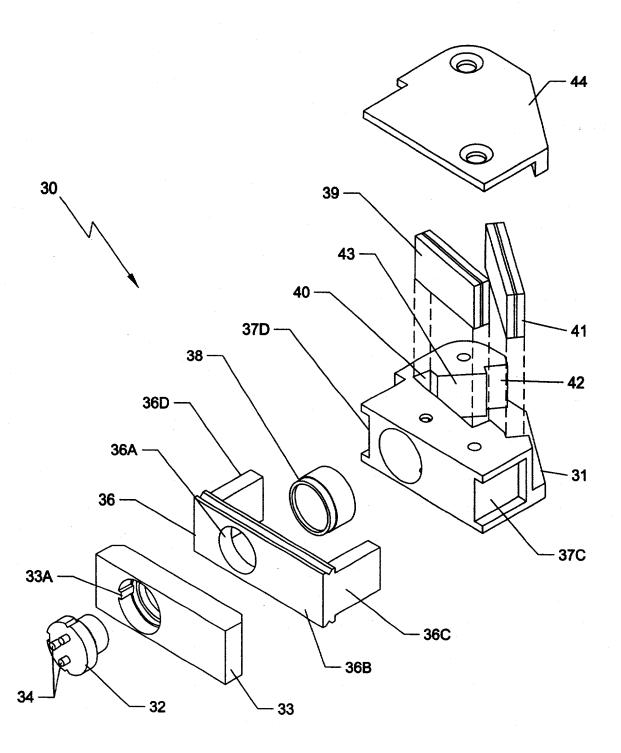


FIG. 7B

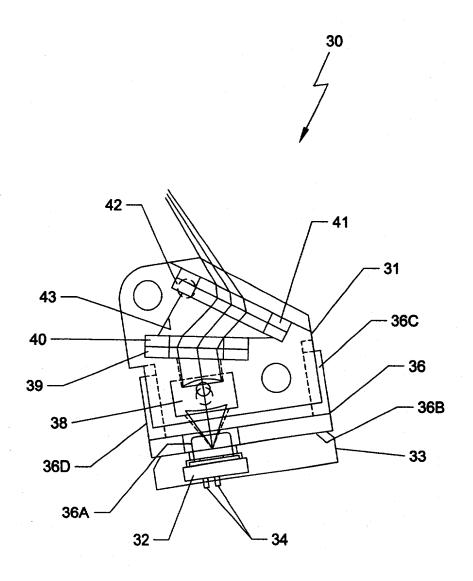


FIG. 7C

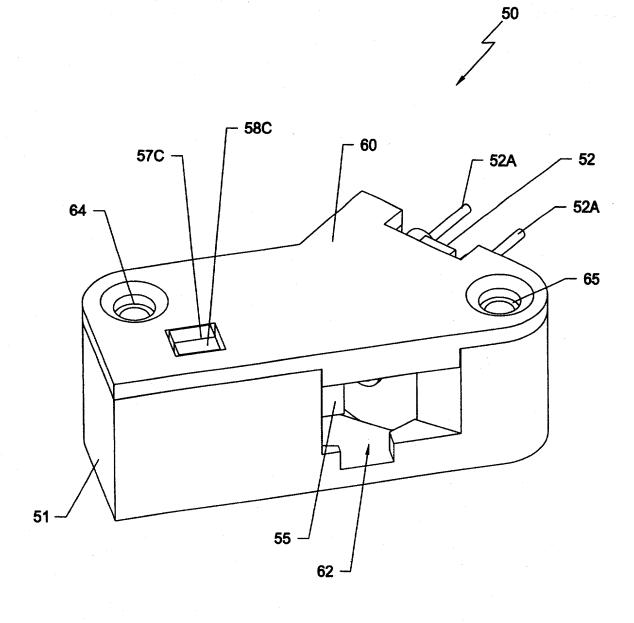


FIG. 8A

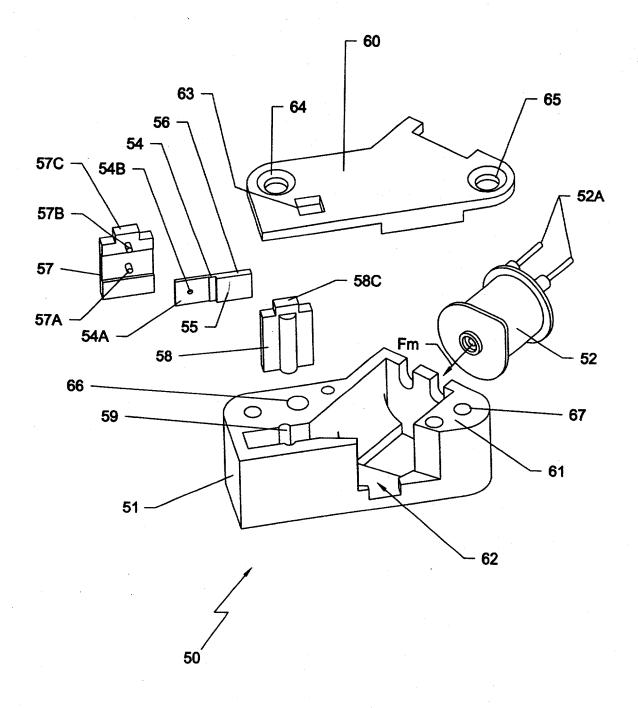


FIG. 8B

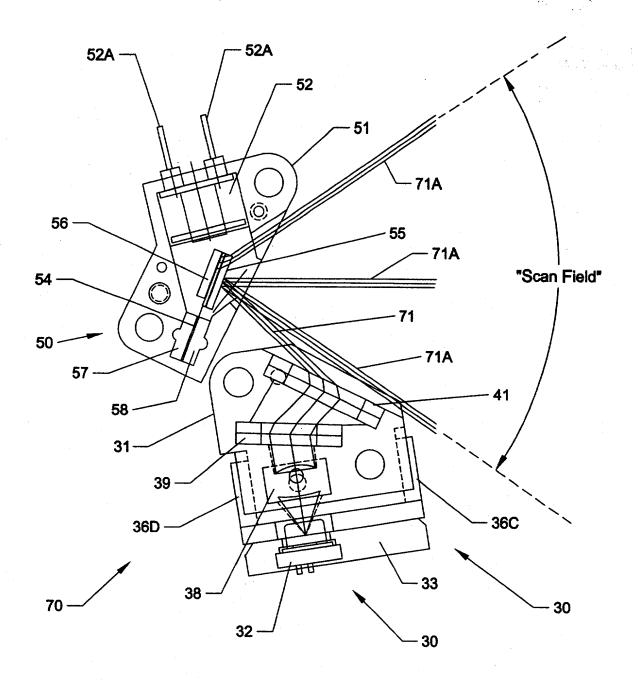


FIG. 9

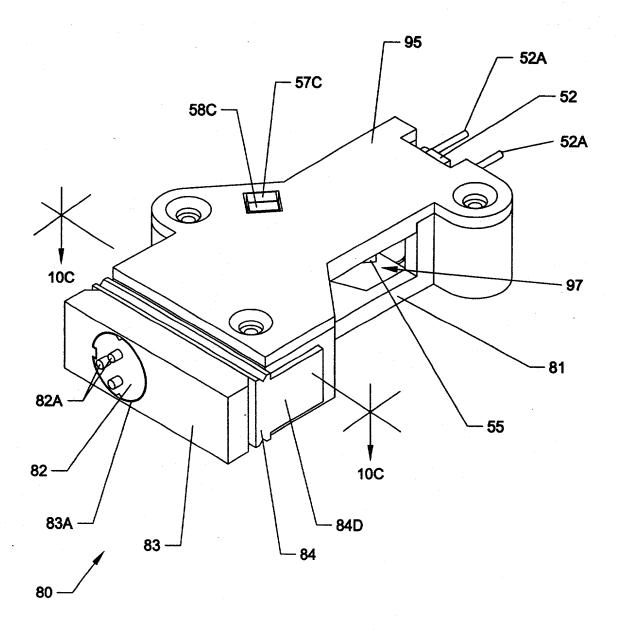


FIG. 10A

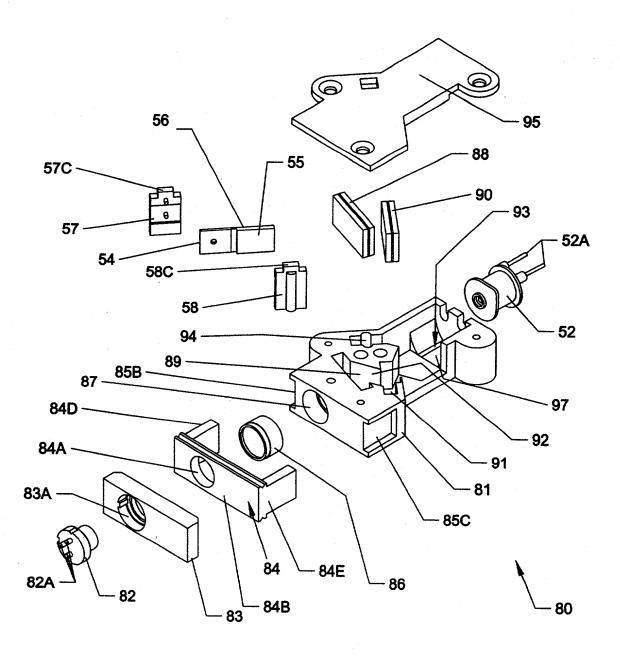


FIG. 10B

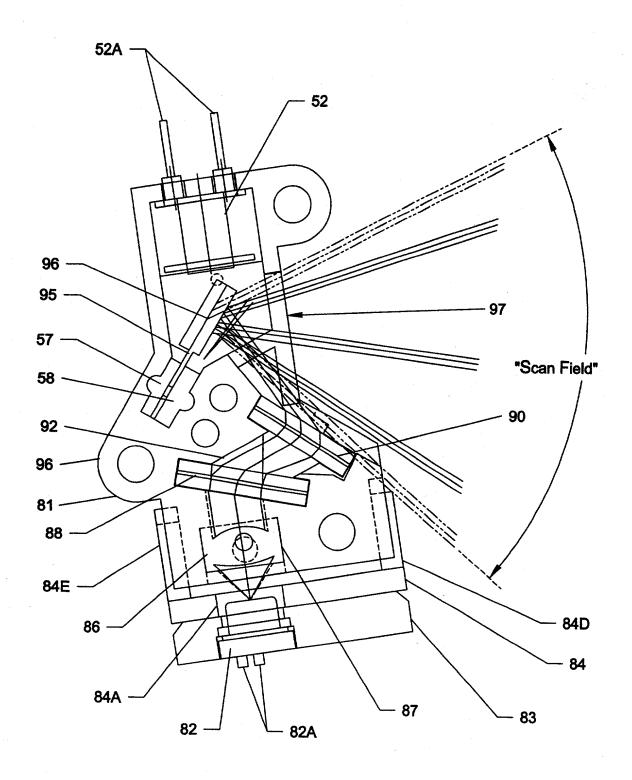


FIG. 10C

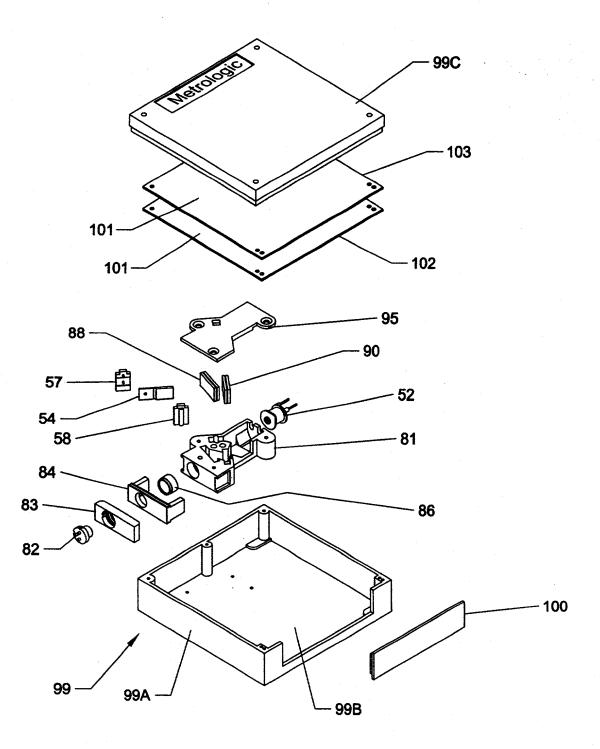


FIG. 10D

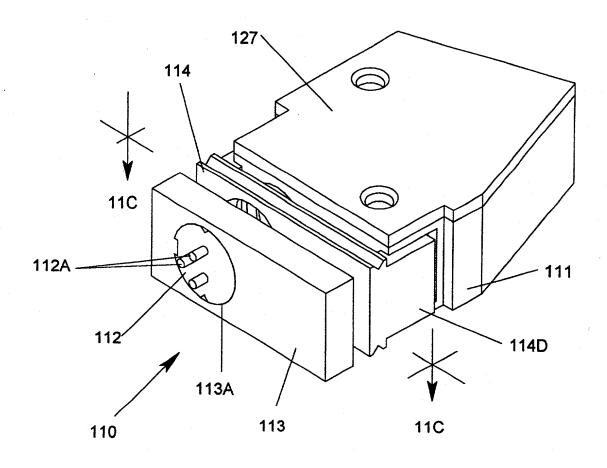


FIG. 11A

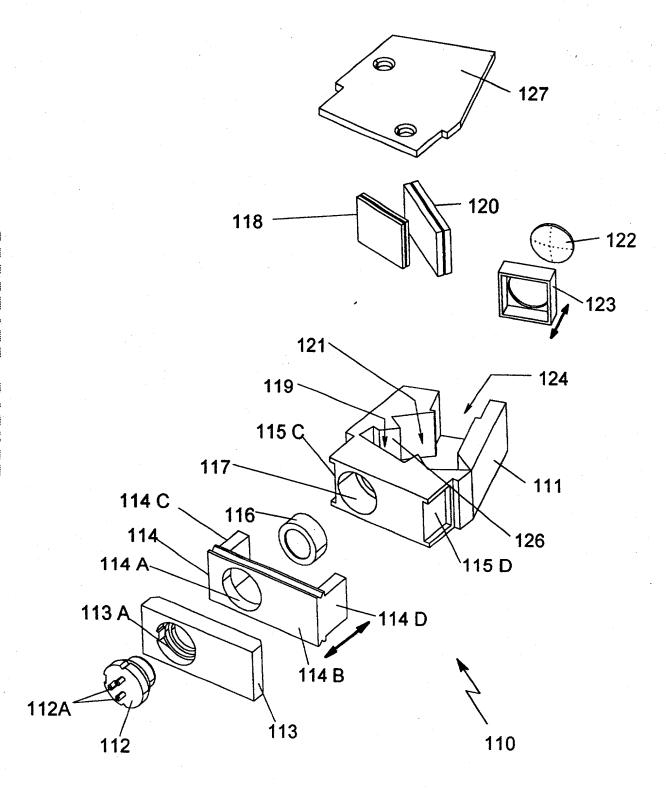


FIG. 11B

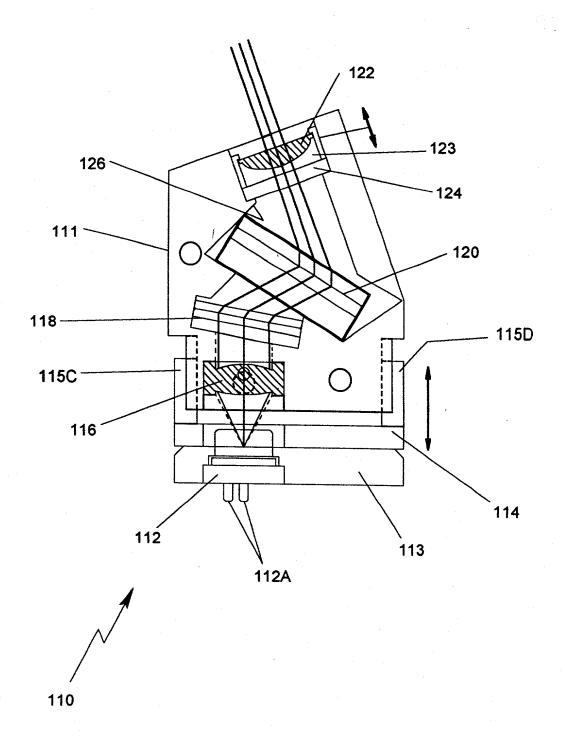


FIG. 11C

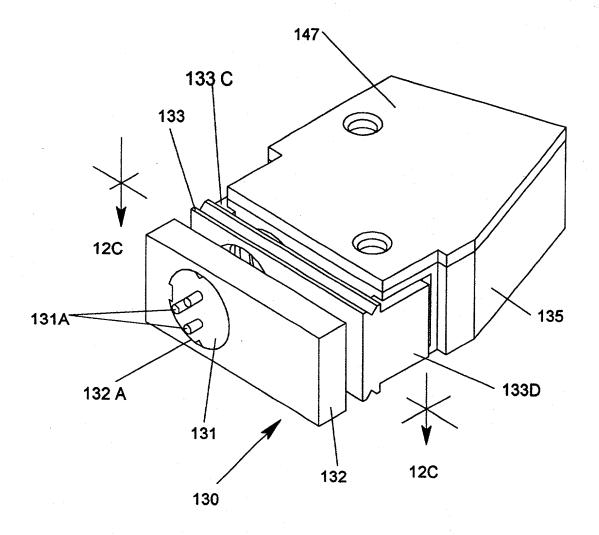


FIG. 12A

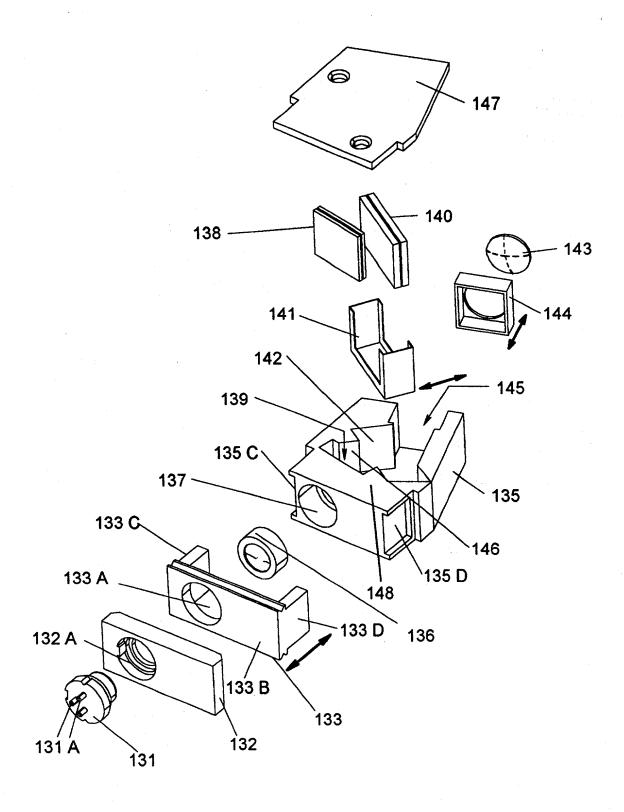


FIG. 12B

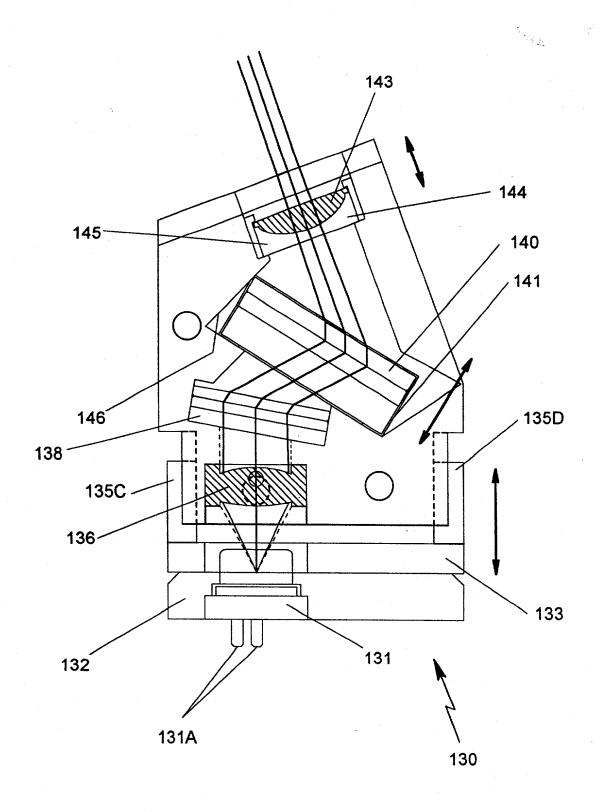
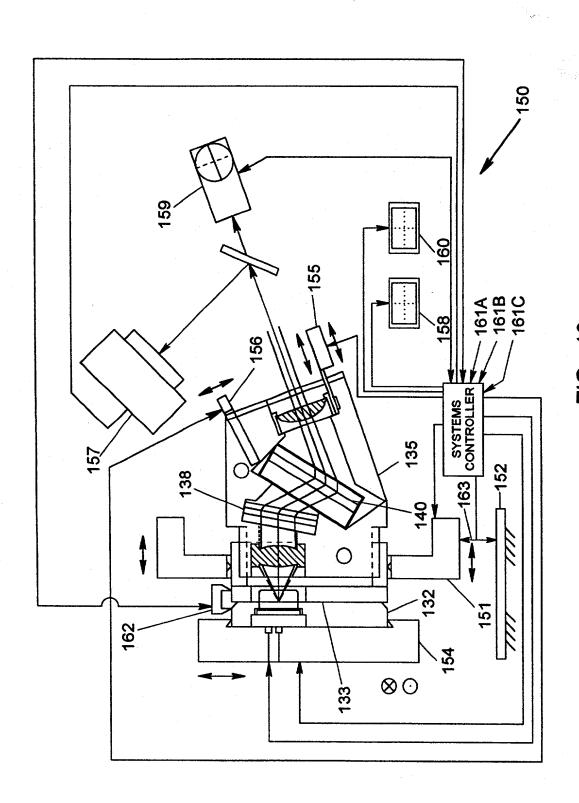


FIG. 12C



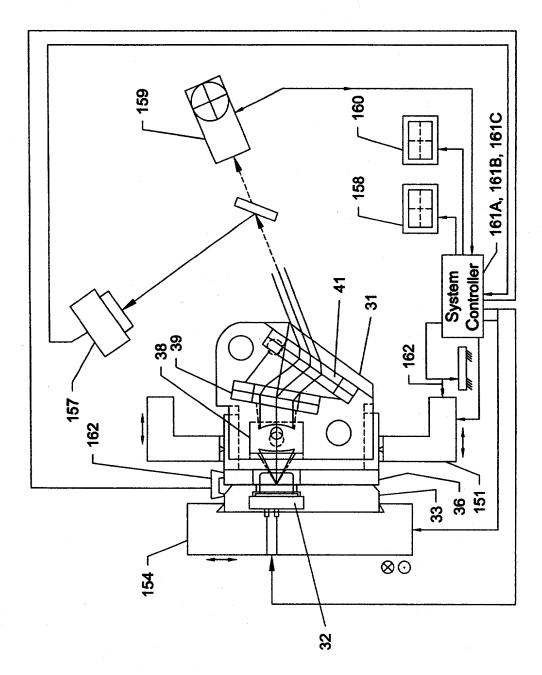
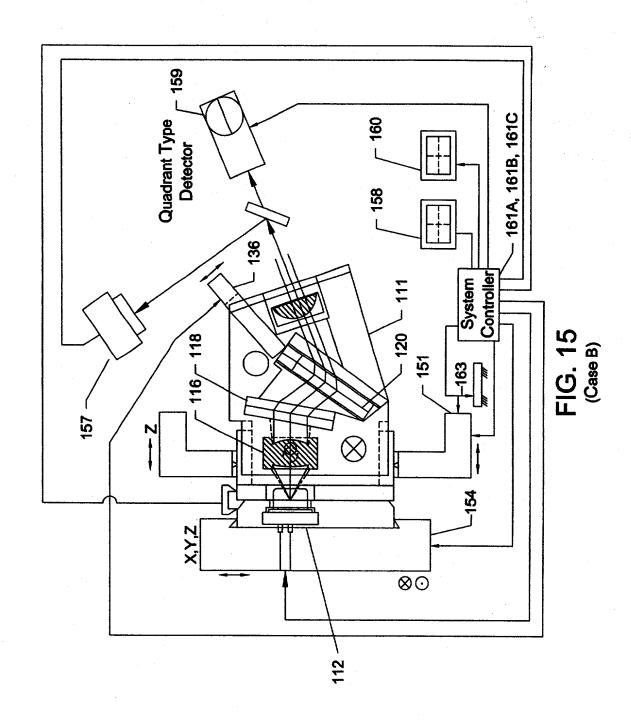
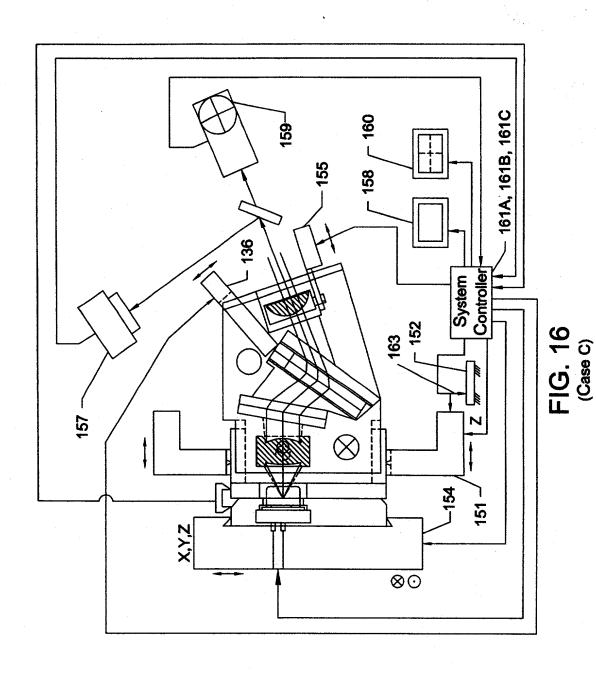


FIG. 14 (Case A)





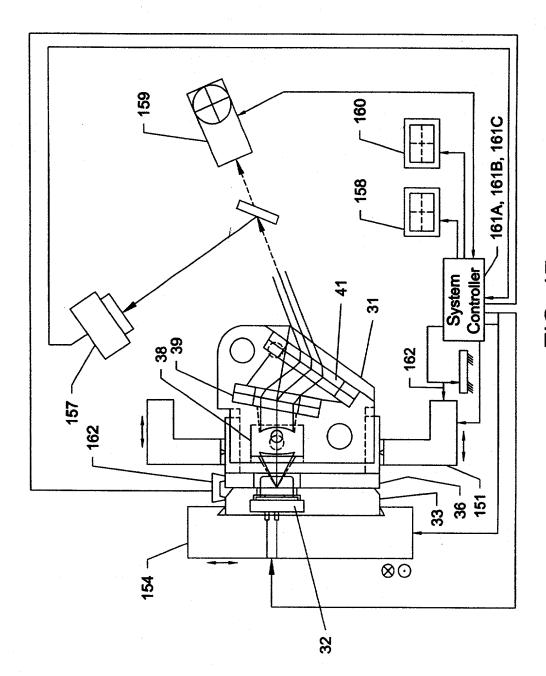


FIG. 17 (Case D)

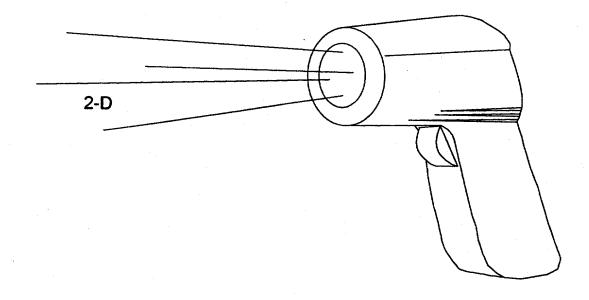


FIG. 18

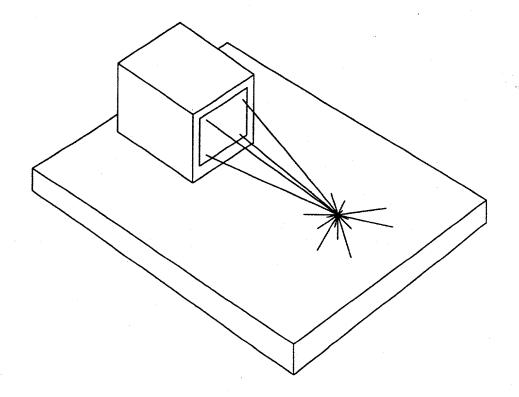


FIG. 19

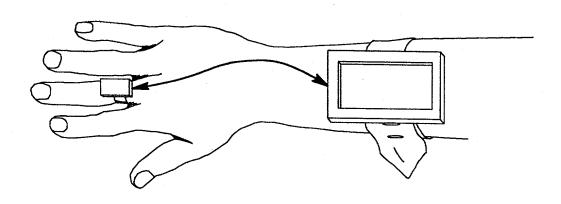
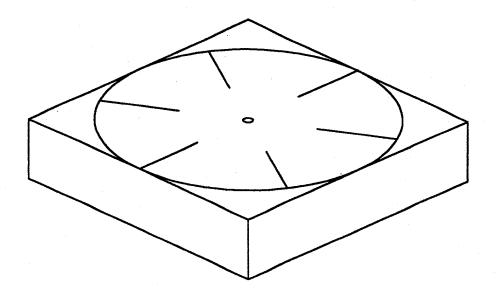
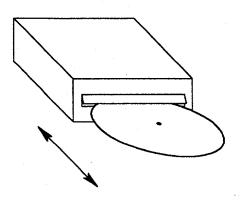
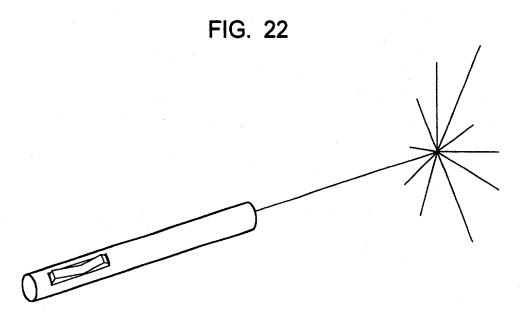


FIG. 20







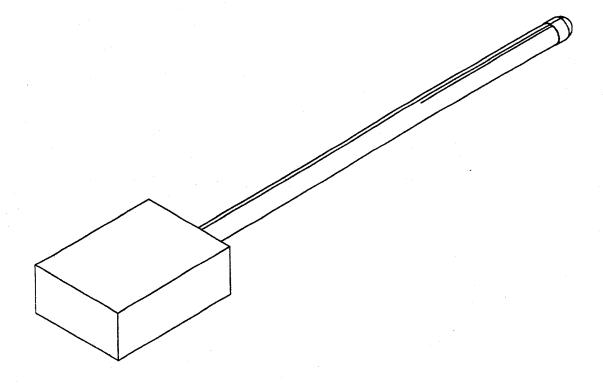


FIG. 24